

Work Order ID 158421***158421***

Page 1

Wednesday, March 22, 2017 2:18:52 PM

Item ID: D3833-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Base End Face)

Start Date: 3/27/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/3/2017 Req'd Qty: 4.00

4

Customer:

Reference: SCHEDULED

Run Start ***NR1***

Approvals: Process Plan:

DAS

Date: MAR 22 2017 Tooling:

Date:

Stop ***NR2***

QC:

21

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3833

B

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.29

FLOW CNC Waterjet

1-Cut as per Dwg D3833

Dwg Rev: BProg Rev: B

2-Deburr if necessary

4 PR 17/03/25

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.04

Quality Control

4 PR 17/03/25

Picklist Print

Page 1

Wednesday, March 22, 2017 2:18:57 PM

Work Order ID: 158421

158421

Parent Item: D3833-1

D3833-1

Parent Item Name: Mesh (Base End Face)

Start Date: 3/27/2017

Required Date: 4/3/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC
12.07.27 AS PER DWG REV.B DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F Purchased No

100

sf

244.5000

2.1601

9.095158

**

M304FX0 75-16F

PR 17/03/25

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

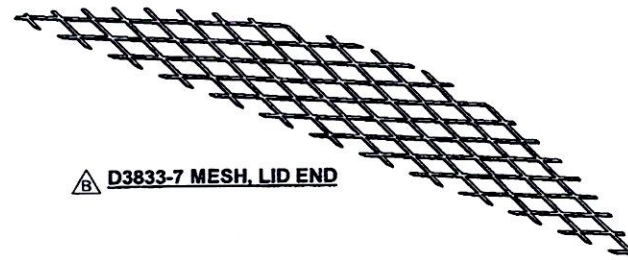
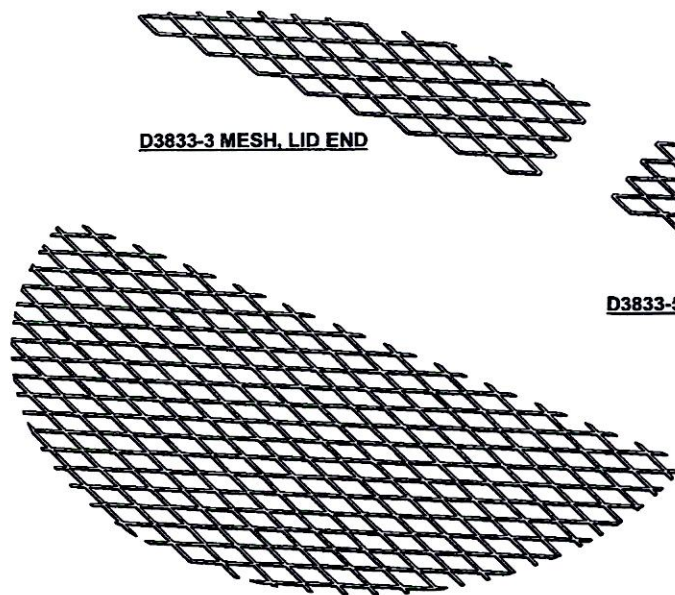
WA004

244.5

M136991

244.5

13



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 158421 NW
1703-22

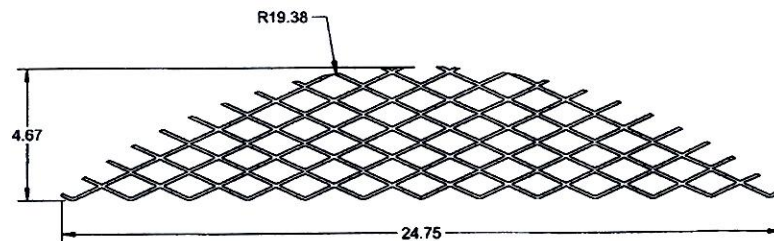
RELEASED
2012-07-16
MP

NOTES:

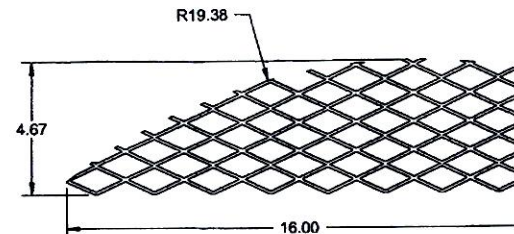
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3833-1 = 0.30 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs; D3833-7 = 0.30 lbs

B	ADD D3833-7. REASON: PART 10-50.	MB	12.05.30
A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.05.30		

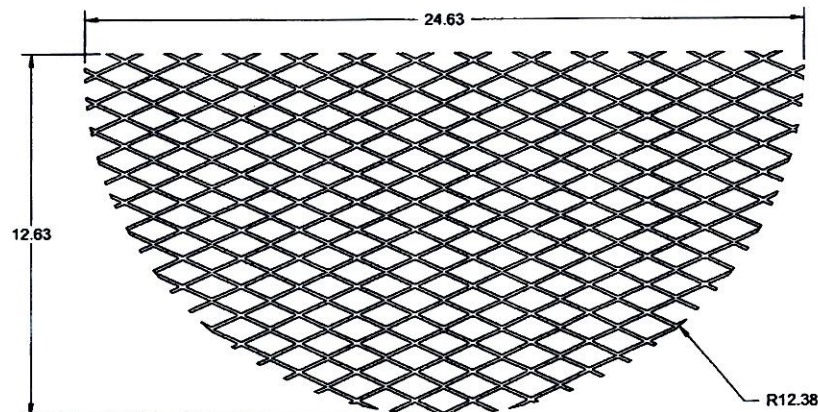
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3833	REV. B
TITLE MESH, BASKET END	SHEET 1 OF 2
	SCALE NTS
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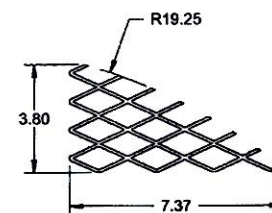
D3833-7 MESH, LID END



D3833-3 MESH, LID END



D3833-1 MESH, BASE END FACE



D3833-5 MESH, LID END

RELEASED
2012-07-16

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3833	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
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